

Make & Model GMC SIERRA 07-10 Full Size 78.7", 97.6" Long Bed

Parts A - Flares & Rubber Strip Left Front Flare Flare Flare Flare Flare (380") 1 pc 1 pc 1 pc 1 pc 1 roll

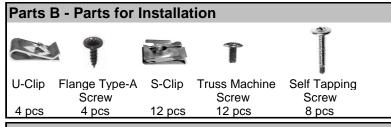
Parts C - Parts for Bolt & Nut Style only (optional) Allen Bolt Nylon Nut Washer Torx Bit 38 pcs 38 pcs 1 pc

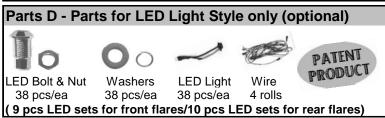
INSTALLATION INSTRUCTION

Item No. 802-0113

(2 Different Style Available)

Pocket Style with Bolt & Nut (including Parts A.B.C)
Pocket Style with LED Light (including Parts A.B.D)





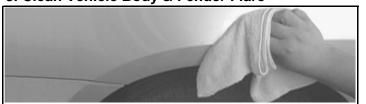
Caution: Always check the package, ensure the fitment of fender flare and follow the instruction carefully. PSI will not be responsible for painting & orther cost incurred to incorrect fender flares, failure of installation, shipping damage or modified flares.

1. Pre-Installation



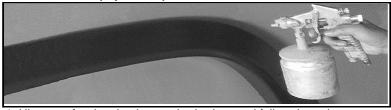
- Prefit and ensure both left (driver) side & right (passenger) side fender flare to the vehicle before painting or installation.
- 2. You may remove any moldings, strips or existing flares from the vehicle for fitting and installation.

3. Clean Vehicle Body & Fender Flare



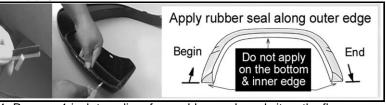
- 1. Wash and wipe dry the areas of contact on the vehicle body.
- Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

2. Paint Flare(Optional)



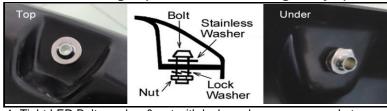
- Hire a professional painter or body shop and follow the paint manufacturer specifiactions to paint the flares.
- Clean all fender flare surface with clean water & a mild detergent before paint, don't use lacquer thinner or any solvent based product

4. Apply Rubber Seal



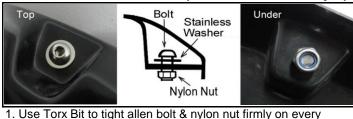
- Remove 1 inch tape liner from rubber seal, apply it on the flare, start one end & along the edge that comes in contact with body panel. Caution: 3M tape will stick on the inside of the flare.
- Make sure the rubber seal along the edge well, and rip the tape liner off gradually, apply pressure on the tape in the same time to ensure that it adheres well. Trim excess rubber seal and so on.

6. Install LED Light (Pocket with LED Light Style)



 Tight LED Bolt, washer & nut with lock washer on every pocket of the flares. ENSURE THE BOLTS ARE TIGHTEN ENOUGH!

5. Install Allen Bolt & Nut (Pocket with Bolt Style)



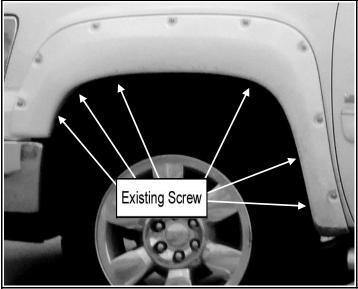
- Use Torx Bit to tight allen bolt & nylon nut firmly on every pocket of the fender flares. DO NOT OVER TIGHTEN!
- 2. For Pocket-n-Bolt Style, skip 6,7,8, go step 9 directly.
- 3. For Pocket with Light Style, ignore step 5, go step 6 and on.

7. Install LED Light (Pocket with LED Light Style)



- Insert the LED to the LED Bolt, push it into the end with nail (see illustration). DO NOT HOLD THE WIRE TO PUSH IT!
- 2. To connect the connector, just push the clip side down on the female part and stoper side on the male part together.
- 3. To replace the LED if necessary, just push down the LED from top side & take it out. DO NOT PULL OUT WITH WIRE
- 4. To unplug the connector, just push down the clip end on the female part, pinch two side wing on the male part and pull straight out the male part.

9. Installation (Left Front Flare Shown)



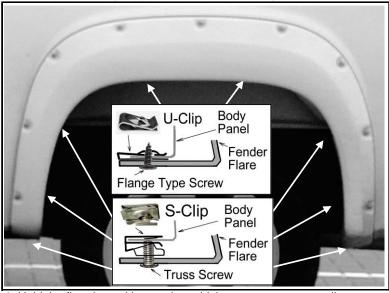
- 1. Remove 6 existing screws from the fasteners on the vehicle.
- 2. Place the flare on the vehicle in **position**.
- Re-Install the existing factory screws into the original location that were previously removed. Do not tighten the screws fully until the flare are aligned and extrusive against the body. (see illustration)

8. Install LED Light (Pocket with LED Light Style)



- 1. Tight the losing wire on the proper place.
- The LED wire end should be toward to the front in the front flare, to the rear in the rear flare.
- Use the extension wire (NOT INCLUDED) to connect LED wire and the parking light, turn signal light or orther electric source as your desire. If in doubt on the connection, get professional advice before connect it.
- 4. You may add a switch in between LED set and electric source to control it on and off easily.

10. Installation (Left Rear Flare Shown)



- 1. Hold the flare in position on the vehicle, use a grease pencil to mark eight hole locations.
- 2. Apply 2 U-Clip over two top marks, align with holes in flare.
- 3. Apply 6 S-Clip over six lower marks, align with holes in flare.
- 4. Adjust the clips in position, secure 2 flange screws into the U-clip
- 5. Secure 6 truss machine screws into the S-clip. (see illustration)

Optional: You can use the included self tapping screws to secure the flare if need be.

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